







## Save Time and Money



# Bring your Promotional Activities to Life

The VersaCAMM Series is highly versatile for an endless range of applications. With just one device, you can produce decals, labels, stickers, posters, POP, vehicle wraps, heat transfers for apparel decoration and other promotional items of any size, on demand for both indoor and durable outdoor display. Use a wide variety of media, including adhesive-back vinyl, banner, paper, film, tarpaulin and heat transfer paper.

# Achieve Professional Quality Results without Any Special Skills

With the VersaCAMM, you can achieve professional quality results even without any previous experience. Roland Intelligent Pass Control® technology automatically delivers the smooth gradations and flawless solid colors you require. Environmentally-friendly ECO-SOL MAX ink produces vivid colors for durable graphics.





# Enjoy the Versatility of Printing and Digital Die-Cutting — All in One Device

With VersaCAMM, it's easy to create graphics in unique, custom shapes that add value and attract attention. Using Adobe Illustrator, you can easily draw contour cut lines in virtually any shape around your graphics. VersaCAMM will automatically print and cut your designs. Roland DG pioneered Print&Cut technology and today more than 86,000 Roland DG printer/cutters have been sold worldwide\* making Roland the number one brand of Print&Cut inkjet devices.

\*The total number of printer/cutters shipped from the company as of March 31, 2014.





## Improve Communication



## **Intuitive Roland Operation Software Included**

Every VersaCAMM comes with VersaWorks, our own RIP software for professional print quality. VersaWorks features the Roland Color System to accurately reproduce the spot colors you select from Roland Color charts and swatch books. Variable Data Printing makes it easy to create a series of individualized prints based on one template, with each print featuring its own photos, messages, numbers and names. In addition, VersaWorks estimates the ink usage and print time for each graphic so you can accurately monitor your time and costs. You can also update your software automatically through the Internet.

## 00000 0000000000 000000000 Roland Color System Library



Roland VersaWorks





## Easy to Use and Designed with Your Office in Mind

VersaCAMM is as easy to operate as any other equipment in your office. Its compact footprint is designed to fit comfortably into your office environment. ECO-SOL MAX ink comes in easy-handling sealed

cartridges and are virtually odor free. You also get legendary Roland reliability and world-class service and support, including training through Roland workshops and seminars.







## Produce Better, More Creative Ideas











# Take Control by Insourcing.

To succeed in today's competitive business environment, you need to produce quality promotional materials while saving as much time and money as possible. Like many companies, you may be outsourcing your graphics with mixed results. If this is the case, then it's time for a change.

Start "insourcing" with a Roland VersaCAMM Series printer/cutter, the right choice for your business.

With a VersaCAMM, you will enjoy uncompromising 4-color print quality, high speed performance, and automatic printing and contour cutting all in one device. Best of all, you'll be fully equipped to produce the quality labels, posters and other promotional materials your business demands.

It's time to take control with the VersaCAMM.

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| Specifications  |                     |  |   |  |  |
|---|---------------------|--|---|--|--|
|   |                     | SP-540i  | SP-300i   |  |  |
| Printing technology   |                     | Piezoelectric inkjet   |   |  |  |
| Media   | Width               | 210 to 1,371 mm (8.3 to 54 in.)  | 182 to 762 mm (7.2 to 30 in.)   |  |  |
|   | Thickness           | Maximum 1.0 mm (39 mil) with liner, for printing Maximum 0.4 mm (16 mil) with liner and 0.22 mm (9 mil) without liner, for cutting   |   |  |  |
|   | Roll outer diameter | Maximum 180 mm (7 in.)   |   |  |  |
|   | Roll weight         | Maximum 30 kg (66 lb.) Maximum 20 kg (44 lb.)  |   |  |  |
|   | Core diameter       | 50.8 mm or 76.2 mm (2 in. or 3 in.)  |   |  |  |
| Printing/cutting width *1   |                     | Maximum 1,346 mm (53 in.)  | Maximum 736 mm (29 in.)   |  |  |
| Ink cartridges  | Types               | ECO-SOL MAX 3 (ESL5), ECO-SOL MAX (ESL3)   |   |  |  |
|   | Capacity            | 220cc (all), 440cc (ESL3), 500cc (ESL5)  |   |  |  |
|   | Colors              | Four colors (cyan, magenta, yellow, and black)   |   |  |  |
| Printing resolution (dots per inch)                                   |                     | Maximum 1,440 dpi  |   |  |  |
| Cutting speed   |                     | 10 to 300 mm/s   |   |  |  |
| Blade force   |                     | 30 to 300 gf   |   |  |  |
| Blade offset  |                     | 0 to 1.5 mm (0 to 0.059 in)  |   |  |  |
| Software resolution (when cutting)                                    |                     | 0.025 mm/step  |   |  |  |
| Distance accuracy (when printing) *2 *3                               |                     | Error of less than $\pm 0.3\%$ of distance traveled, or $\pm 0.3$ mm, whichever is greater   |   |  |  |
| Distance accuracy (when cutting) *3                                   |                     | Error of less than ±0.4% of distance traveled, or ±0.3 mm, whichever is greater When distance correction has been performed (when the setting for [CUTTING MENU] - [CALIBRATION] has been made): Error of less than ±0.2% of distance traveled, or ±0.1 mm, whichever is greater |   |  |  |
| Repetition accuracy (when cutting) *3 *4                              |                     | ±0.1 mm or less  |   |  |  |
| Alignment accuracy for printing and cutting *3 *5                     |                     | $\pm 0.5$ mm or less   |   |  |  |
| Alignment accuracy for printing and cutting when reloading media *3*6 |                     | Error of less than $\pm 0.5\%$ of distance traveled, or $\pm 3$ mm, whichever is greater   |   |  |  |
| Media heating system *7   |                     | Print heater, setting range for the preset temperature: 30 to 45°C   | (86 to 112°F) Dryer, setting range for the preset temperature: 30 to 50°C (86 to 122°F)             |  |  |
| Connectivity  |                     | Ethernet (10BAS  | SE-T/100BASE-TX, automatic switching)   |  |  |
| Power-saving function   |                     | Automatic sleep feature  |   |  |  |
| Power requirements  |                     | AC 100 to 120 V $\pm 10\%$ , 7.6 A, 50/60 Hz or AC 220 to 240 V $\pm 10\%$ , 3.9 A, 50/60 Hz   | AC 100 to 120 V $\pm 10\%$ , 5.5 A, 50/60 Hz or AC 220 to 240 V $\pm 10\%$ , 2.8 A, 50/60 Hz        |  |  |
| Power consumption   | During operation    | Approx. 1,030 W  | Approx. 730 W   |  |  |
|   | Sleep mode          | Approx. 14 W   |   |  |  |
| Acoustic noise level  | During operation    | 64 dB (A) or less  |   |  |  |
|   | During standby      | 40 dB (A) or less  |   |  |  |
| Dimensions  | With Stand          | 2,310 (W) x 740 (D) x 1,125 (H) mm [90.9 (W) x 29.1 (D) x 44.3 (H) in.]  | 1,700 (W) x 740 (D) x 1,125 (H) mm [66.9 (W) x 29.1 (D) x 44.3 (H) in.]                             |  |  |
| Weight (with stand)   |                     | 112 kg (247 lb.)   | 89 kg (196 lb.)   |  |  |
| Environmental   | Power on            | Temperature: 15 to 32°C (59 to 90°F) [20°C (68°F) or more recommended], Humidity: 35 to 80%RH (non-condensing)   |   |  |  |
|   | Power off           | Temperature: 5 to 40°C (41 to 104°F), humidity: 20 to 80%RH (non-condensing)   |   |  |  |
| Included items  |                     | Exclusive stands, power cord, blade, blade holder, media clamps, media fl  | langes, replacement blade for separating knife, cleaning kit, software RIP, and user's manual, etc. |  |  |
|   |                     |  |   |  |  |

\*1 The length of the production run is subject to the limitations of the software program

\*2 Using Roland specified media, print travel of 1 m, temperature: 25°C (77°F), humidity: 50%RH

\*3 Not assured when the print heater or dryer is used.

\*4 Using Roland specified media, loaded on the shaft, [PREFEED] menu item must be set to "ENABLE," with 25 mm or more for both right and left margins and 35 mm or more front margin, excluding expansion or contraction of the media. SP-540i: Media over 610 mm wide and 4,000 mm long. Media 610 mm wide or less and 8,000 mm long. SP-300i: media 3,000 mm long.

\*5 Provided that media length is under 3,000 mm. Temperature: 25° (77°F) Excluding possible shift caused by expansion/contraction of the media and/or by reloading the media.

\*6 Using Roland specified media, data size: 1,000 mm in the media-leed direction, 1,346 mm (SP-540i) or 736 mm (SP-300i) in the carriage-movement direction. No lamination. Automatic detection of crop marks at 4 points when media is reloaded. During cutting, [PREFEED] menu item must be set to "ENABLE." Temperature: 25° (77°F) Excludes the influence of misalignment, expansion or contraction of the media.

\*7 Warm up is required after powerup. This may require 5 to 20 minutes, depending on the operating environment. Depending on the ambient temperature and media width, the preset temperature may not be reached.

#### **Roland VersaWorks System Requirements**

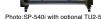
Windows® 8/8.1 (32/64-bit); Windows® 7 Professional/Ultimate (32/64-bit); Windows Vista® Business/Ultimate (32/64-bit edition) Operating system Intel® Core™ 2 Duo, 2.0 GHz or faster recommended CPU RAM 2 GB or more recommended Video card and monitor A resolution of 1280 x 1024 or more recommended Free hard-disk space 40 GB or more recommended Hard-disk file system NTFS format Optical drive DVD-ROM drive

\*Roland VersaWorks is a 32-bit application, which runs on 64-bit Windows® with WoW64 (Windows 32-bit on Windows 64-bit).
\*Windows® RT is excluded.

### Automated take-up system

For unattended printing, an optional take-up system supports media rolls for SP-540i and SP-300i.

TU2-54 (for SP-540i) TU2-30 (for SP-300i)



| Uptions                     |           |   |  |  |
|-----------------------------|-----------|---|--|--|
|                             | Model     | Description   |  |  |
|                             | ESL5-MG   | Magenta, 220 cc   |  |  |
|                             | ESL5-YE   | Yellow, 220 cc  |  |  |
|                             | ESL5-CY   | Cyan, 220 cc  |  |  |
| ECO-SOL MAX 3 INK           | ESL5-BK   | Black, 220 cc   |  |  |
| LUU-JUL INIAX J INK         | ESL5-5MG  | Magenta, 500 cc   |  |  |
|                             | ESL5-5YE  | Yellow, 500 cc  |  |  |
|                             | ESL5-5CY  | Cyan, 500 cc  |  |  |
|                             | ESL5-5BK  | Black, 500 cc   |  |  |
|                             | ESL3-MG   | Magenta, 220 cc   |  |  |
|                             | ESL3-YE   | Yellow, 220 cc  |  |  |
|                             | ESL3-CY   | Cyan, 220 cc  |  |  |
| ECO-SOL MAX INK             | ESL3-BK   | Black, 220 cc   |  |  |
| EGG-30L WAX INK             | ESL3-4MG  | Magenta, 440 cc   |  |  |
|                             | ESL3-4YE  | Yellow, 440 cc  |  |  |
|                             | ESL3-4CY  | Cyan, 440 cc  |  |  |
|                             | ESL3-4BK  | Black, 440 cc   |  |  |
| Cleaning liquid             | SL-CL     | Cleaning liquid, 1 pc.  |  |  |
| Blades                      | ZEC-U5022 | For thick, reflective and fluorescent vinyl, 2pcs.                          |  |  |
| Biades                      | ZEC-U5025 | For thick, reflective and fluorescent vinyl, 5pcs.                          |  |  |
| Blade holders               | XD-CH3    | Blade holder with blade extension abjuster, made of resin                   |  |  |
| blade flolders              | XD-CH2    | Blade holder with blade extension abjuster, made of aluminum                |  |  |
| Automated                   | TU2-54    | For SP-540i, rolls up to 30 kg (66.1 lb.) Can only be used during printing  |  |  |
| Automated<br>take-up system | TU2-30    | For SP-300i, rolls up to 30 kg (66.1 lb.)* Can only be used during printing |  |  |
| take-up system              | TUC-2     | Controller for TU2-54 and TU2-30 take-up systems                            |  |  |

\*SP-300i can load a media roll weighing up to 20 kg (44 lb.)

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